VISCA DOORS



VD-
HINGED PERSONEL & FIRE EXIT

STEEL HINGED DOORS

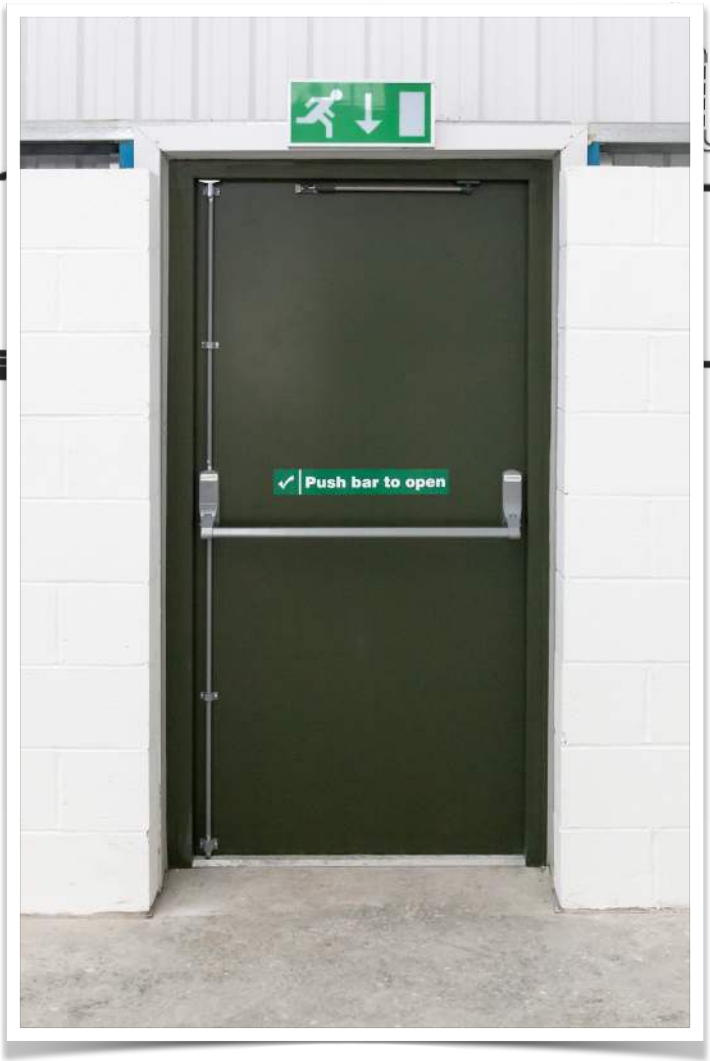
VD-Hinged Personnel & Fire Exit Door

Specification: -

Door frames are manufactured form high tensile 1.5mm thick steel and come complete with adjustable side expanders. A self adhesive ‘P’ seal is fitted to frame legs and head. Frames are available in various depths to suit the opening.



The door leaf is 44mm thick, manufactured from 1.2mm thick steel sheets and constructed with an integral astragal for added security. The sheets are mechanically interlocked and internally bonded to give a high degree of stability. The standard infill is a “Hexatex” core, with an option to upgrade to “Rockwool” for a ‘U’ value up to 1.9W/M²K.



Single and double personnel door-sets are designed for internal and external use to enable entry and exit. Each is built to order, individually constructed with a choice of hardware, frame, threshold and panel options, including louvre, vision, over and side panels - information sheets available on request.

Door ironmongery

Grade 13 stainless steel, twin bearing template drilled butt hinges with integral high security dog bolts are fitted as standard with CE marking. Other hardware available.

Finish

Supplied inclusive of a powder-coated finish in a standard colour. Full range of RAL and BS colours available.

Options and upgrades

Manual and Electric Locking.

Vision panels up to 610 x 1524mm.

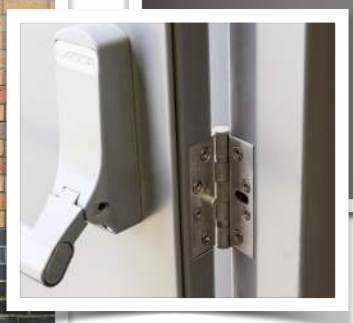
Louvre panels up to 610 x 1524mm.

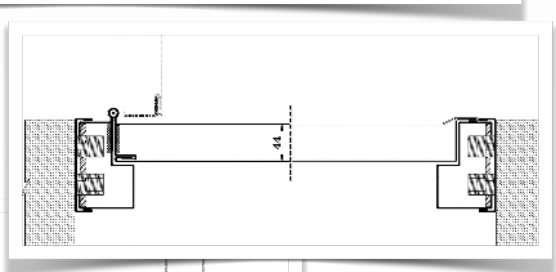
Variety of solid and glazed side and over panels.

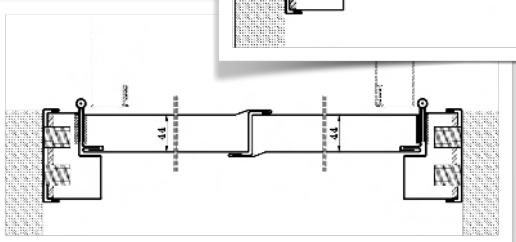


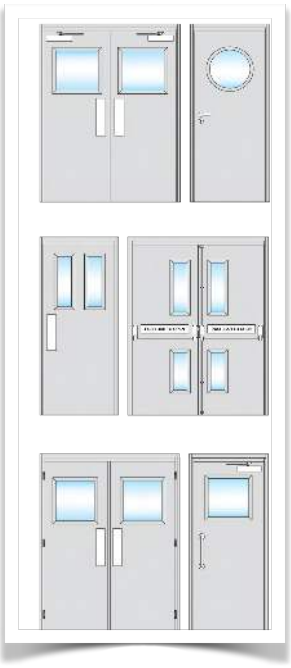




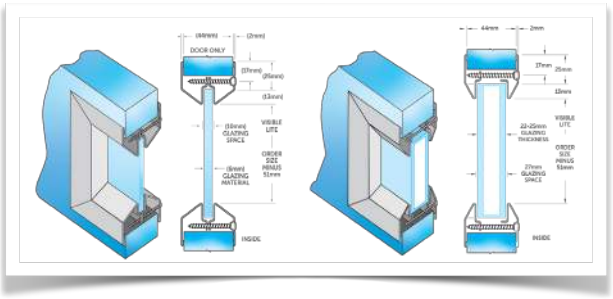










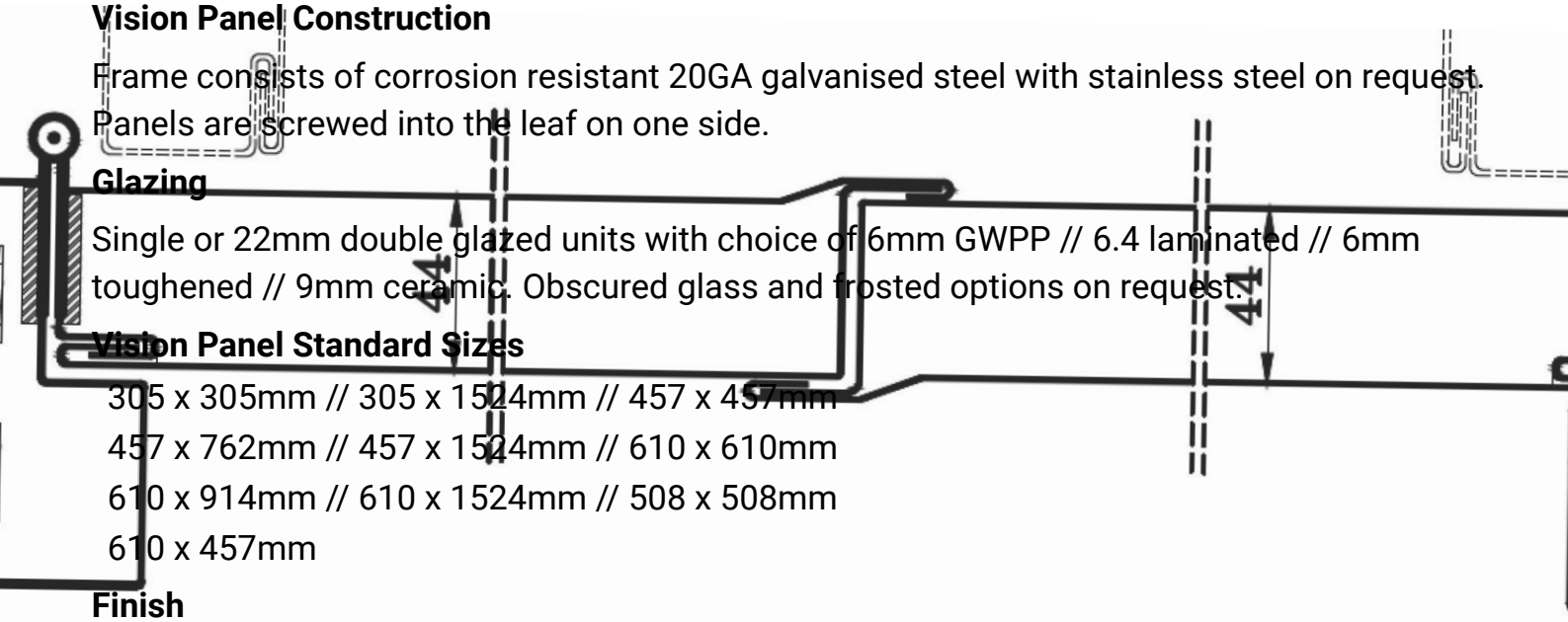


Inserted into a standard steel door leaf, vision panels satisfy the circulation across routes requirement of Part M of the building regulations.

Produced in various panel formats and sizes, some of which can be fire rated, there is also a choice of glazing options depending on the doors application.

Vision Panel Construction

Frame consists of corrosion resistant 20GA galvanised steel with stainless steel on request. Panels are screwed into the leaf on one side.



Glazing

Single or 22mm double glazed units with choice of 6mm GWPP // 6.4 laminated // 6mm toughened // 9mm ceramic. Obscured glass and frosted options on request.

Vision Panel Standard Sizes

305 x 305mm // 305 x 1524mm // 457 x 457mm
457 x 762mm // 457 x 1524mm // 610 x 610mm
610 x 914mm // 610 x 1524mm // 508 x 508mm
610 x 457mm

Finish

Supplied inclusive of a powder coated finish in a standard colour. Full range of RAL and BS colours available. Marine Grade finish is not available on vision panels.

Glazed Side and Over Panels

Glazed side and over panels are available.

For more information, contact us:-

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